

Material: ASME ERCoCr-E

Standard Specification for Cobalt-Based alloy

Group: Non-Ferrous Cobalt Alloys

Sub Group: ASME ERCoCr-E Cobalt-Based alloy

Application: Intended for Valve, Pump, General Engineering, Automotive, Medical and other Industries

Grade Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.300	As-Cast or Annealing	
Silicon	Si %	1.000 max.		
Chromium	Cr %	25.000 - 29.000		
Nickel	Ni %	1.750 - 3.750		
Molybdenum	Mo %	5.000 - 6.000		
Iron	Fe %	3.000 max.		
Boron	B %	0.007 max.		
Phosphorus	P %	0.040 max.		
Manganese	Mn %	1.000 max.		
Sulphur	S %	0.040 max.		
Cobalt	Co %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HRC	34 min.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
Stellite 21	Gravity	India	Casting
5385	SAE	USA	Casting
5819	SAE	USA	Wire
ERCCoCr-E	ASME	USA	Casting
R30021	UNS	USA	Casting
-	-	-	-
-	-	-	-

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